As a leading cold heading fastener manufacturer, Rumco Fastener specializes in a wide variety of SEMS and custom fastener products. For over 20 years, customers have made us their manufacturer of choice because of our ability to meet custom requirements, our depth of product lines, our manufacturing capabilities, and our ongoing commitment to customer satisfaction.
OUR PEOPLE
With more than 50 years experience in the fastener industry, our sales and customer service teams take pride in supporting and servicing your every need including order tracking, technical expertise, service recommendations, and 24-hour quotes on specials.

OUR PLANT
Equipped for fast production - we have a complete range of manufacturing equipment allowing us to make quick, efficient production runs. Whether your order is a few hundred or a million pieces, Rumco has all the resources to meet your fastener needs, including:

- Slotting
- Rolling
- SEMS Rolling
- Shanking Slotted
- Trimming
- Heading
- Multi-Blow Transfer Headers

PRODUCTS THAT PERFORM
Rumco specializes in SEMS and custom fasteners including 2-, 3-, and 4-piece assemblies, in ferrous and non-ferrous materials; with standard, cutting, or forming thread geometries in lengths up to seven inches. Special SEMS products include countersunk, nylon and neoprene, terminal washers, Square Cone™ washers, and Crest Cup® washers.

SIZE RANGES & MATERIALS
BLANK: #2 - 1/2 diameter
Metric: M2.5 - M12
LENGTHS: Up to 7 inches available
MATERIALS: CDA 651 Silicon Bronze
260-270 Brass
Low Carbon 1010, 1018, 1022
Medium Carbon 1038, 10B21
Steel Alloys 4037, 4140
Stainless Steel 18-8 (302 and 316), 410, 430

SCREW TYPES

SEMS WASHER TYPES

HEAD STYLES

DRIVER TYPES

PHILLIPS SLOTTED COMBINATION
Accepts Philips or standard blade screwdrivers

SLOTTED
Accepts wrench or standard blade screwdrivers; offers greater bearing area.

SLOTTED HEX/HEX WASHER
Increases productivity with excellent torque transmission and resists cam out.

SQUARE DRIVE
Requires matching 6-lobe tool; reduces unauthorized removal.

TYPE 1A
Refer to IFI standards.
SHEET METAL SCREWS

- TAMPER RESISTANT
- LED SCREW
- INTERNAL PHILLIPS (#1)
- DOUBLE-END STUD
- CAPTIVE SHOULDER SCREWS
- DOME TOOTH ON E-WAY
- CONICAL EXTERNAL ROUND TERMINAL & HIGH FLAT INTERNAL THREAD CUTTING
- MACHINE SCREWS
- SLOTTED HEX
- 6 LOBE THUMB SCREWS
- COUNTERSUNK

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SIZE RANGES & MATERIALS

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LENGTHS: Up to 7 inches available

HEAD STYLES

- BINDING
- FILISTER
- FLAT 100°
- FLAT 82°
- FLAT UNDERCUT
- HEXAGON WASHER
- OVAL WASHER
- PAN WASHER
- ROUND WASHER
- TRIMMED INDENTED HEX
- TRUSS

DRIVER TYPES

- 6 LOBE Positive-engaging flat headimproving method of transmitting torque and optimizing worker efficiency.
- 6 LOBE SLIDED COMBO Accepts 6-lobe or standard blade screwdrivers.
- HEX WASHER Accepts wrench.
- COMBO SQUARE DRIVE Combination square drive accepts standard blade screwdrivers or square drivers.
- ONE WAY Basic nut has reverse side that require induction tool to break it.
- PHILLIPS (X) Conventional crossed recess designed to provide good control in driving.

PHILLIPS SLIDED COMBINATION
Accepts Phillips or standard blade screwdrivers.

SLOTTED
Accepts standard blade screwdrivers.

SLOTTED HEX/HX WASHER
Accepts wrench or standard blade screwdrivers, offers greater bearing area.

SQUARE DRIVE
Increases productivity with excellent torque transmission and resists cam out.

TAMPER RESISTANT 6-LOBE
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